Q: The power is on but the LCD does not work.

## A: Please turn off the machine and re-insert the SD card.

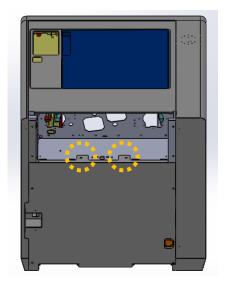
- < How to re-insert SD Card > (Cover without tape)
  - 1. Remove the six screws on the two rear covers (REAR COVER & EXTRUDER COVER).

Remove the EXTRUDER COVER by pulling it upward.

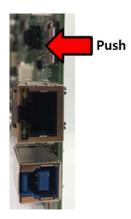


2. Remove the two screws which were under the EXTRUDER COVER.

Remove the REAR COVER by pulling it out.



3. Unmount SD Card on right side board by pushing it and pull out the SD Card.



4. Re-insert the SD Card in parallel with the slot. Push the SD Card slightly to mount.



- 5. Assemble the covers in reverse order of step 1, 2.
- 6. Turn on the power and check that the LCD turns ON.